CARPETAMERICARECOVERYEFFORT™
Developing market-based solutions for the recycling and reuse of post-consumer carpet

MAY 10-12, 2005

CARE 3rd Annual Conference

CALLAWAY GARDENS
Manufacturing: A Net User of Waste

We want to use more waste than we produce. Put mathematically, that means:

\[
\frac{\text{Waste in}}{\text{Waste out}} > 1
\]
Mannington Support for C.A.R.E.

- Mannington has significantly reduced carpet to landfill over the last 3 years by recycling.
- Mannington offers carpet take-back, recycling programs for customers attempting to keep carpet out of landfills.
The ArtCraft Collection

- Modular carpet tiles
- Constructed of 100% post-production yarn
- Random combination of yarns – no two tiles are alike
- Universal color coordination
- Design, pattern, and color flexibility
- Quick and easy installation
- Made in the U.S.A.
The ArtCraft Collection
Relay

• Homogeneous sheet
• Contains 40% pre-consumer recycled content – from carpet!
• Saturated retro colors
• Most low maintenance finish to date
• Enhanced stain and soil repellent properties
Relay

• Ideal for healthcare and education facilities
• Meets CHPS 01350 IAQ Standards
• Made in the U.S.A.
• Third party certified manufacturing facility meeting all ISO 9001 Quality Standards and ISO 14001 Environmental Standards
Relay
what is the EPIC System?
It is an ecological and environmentally friendly polyurethane attached cushion for carpet that combines the components ReCover™ and SoftGlass™.

why use the EPIC System?
Because it contains over 25% of post consumer materials. That’s good for the environment, good for the carpet and great for your feet!

ReCover™
DESCRIPTION
100% Non-woven Polyester
COMPOSITION
100% Recycled Post Consumer Material (Plastic Bottles)
WEIGHT
4.0 oz./yd.²
(12.2% of the 32 oz. system)
COLOR
Soft Brown
BENEFITS
1. Environmentally Friendly
2. Provides Soft Supple Hand
3. Dimensionally Stable
4. Works well with Flooring Adhesives
5. Will Not Scratch Walls, etc.

SoftGlass™
DESCRIPTION
40 lb. density Polyurethane Cushion
COMPOSITION
Polyurethane Foam with 100% recycled post consumer glass fiber
WEIGHT
4.0 oz./yd.²
(14% of the 28 oz. cushion)
COLOR
Soft White
BENEFITS
1. Environmentally Friendly
2. Soft
3. Resilient
4. Stretchable (for pattern matching)
5. Consistent Gauge Thickness

SF Flooring Systems
For more information please contact Terry Wilson at twilson@kangabeck.com